AMENDMENTS TO THE SPECIFICATION

Replace the paragraphs present on page 8, lines 14 to 28, with the following paragraphs:

According to the invention, a molded form - a cap 24 in the embodiment example of Fig. 2 - can be manufactured from a mold blank 26 pursuant to a suitable CAD/CAM-System, whereby the cap 24, after a complete working of the inner contour 28 and the outer contour 30, remains connected with the mold blank 26 via a ~~circulating, therefore circular edge or base~~ circumferential web 32. Thus, the ~~circulating partition wall~~ circumferential web 32 stretches in the outer boundary region of the cap 24 itself. After the completion of the working of the inner and outer contours 28, 30 a splitting of the ~~circulating partition wall~~ circumferential web 32 results through a circular milling with a tool 34, whereby the tool 34 is set in its depth.

Since the cap 24 is connected with the remaining mold blank 26 by a very narrow partition wall, a milling of the ~~circulating partition wall~~ circumferential web 32 can take in such a manner that the cap 24 falls down quasi-perpendicular without a change in position and can be caught by a padded retainer. A rework in the separation range, therefore in the outer edge, is only minimally necessary, without the danger of a break or the possibility that unacceptable wall thicknesses may arise.

Replace the paragraph present on page 9, lines 1 to 4, with the following paragraph:

In order to work the cap [[23]] 24 out from the mold blank 26, the following milling strategy is preferred: first, a

roughing (rough milling) of the exterior and interior surfaces takes place via a meander-shaped movement of the tool. Subsequently, the exterior and interior areas are smoothed in a circular strategy, i.e. worked via fine milling.

Replace the paragraph present on page 10, lines 1 to 11, with the following paragraph:

As a milling strategy, it is intended that a rough milling (roughing) from the inside and outside takes place, whereby a meander-shaped strategy is followed. Subsequently, a fine milling (smoothing) of the external and interior areas takes place, whereby a circular strategy is preferred. After complete working of the inner contour 130, thus the cavity 138 of the cap 124, the retaining membrane, remaining between the mold blank 126 and the designed cap 124, is perforated, while the though holes 133, 134, 136, which follow an elbow, are [[trained]] formed. This can also take place via milling. The length between the remaining bases 140, 142, 144 and the through holes 133, 134, 136 should, preferably, amount to 1/5 - 1/20 of the length of the through holes 133, 134, 136. Other dimensions or another number of through holes for creating the perforated retaining membrane 132 are likewise possible.